

PAS Technologies Inc. Hillsboro, Ohio
MAINTENANCE CAPABILITY LIST
CAAC Certificate No: F00100046

								Revision Date June 21, 2011	
No.	Part Number	Description	ATA Chapter	Manufacturer	Maintenance Functions	Technical Data	Major Equipment	Issue date	Remark
1	338-003-104-, -106, -203, -204, -205, -305, -306, -403, -404, -502, -503, -504, -505, -506, -509	BOOSTER VANE ASSEMBLY STAGE 1-5	72-21-09	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.5, .7, .8, .9	Abradable Coating & Machining	Jan. 10	
2	340-001-307, 308, 309, 310-0, 335-192-202, -203-0, 340-058-302, -3030, 340-058-402, -404, -405-0, -406-0	BOOSTER VANE ASSEMBLIES - IGV & STAGE 2-4	72-21-09	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.10	Abradable Coating & Machining	Oct. 08	
3	340-002-305-0	FAN OUTLET GUIDE VANE	72-23-03	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.10	Blending, Plasma, Coating Reconditioning	Jan-10	
4	1282M25GXX, 9526M64GXX, 9526M65GXX, 9978M92GXX, 1282M25, 1282M64GXX, 1282M65GXX, P254GXX, P255GXX, 1834M94GXX, P244GXX, P245GXX, P265GXX	COMPRESSOR FRONT VANE SECTOR - STAGE 4/5	72-32-03	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.6, 4, CFMI-TP.SM.5, CFMI-TP.SM.7, .9, .8, .10	Vacuum Furnace, Plasma Spray, Weld	JAN. 10	
5	1282M25XX, 9978M93XX, 1282M64XX, 9526M64, 9526M65, 9978M92, P254G01 - G04, P255G01-G04, , 1559M14GXX, 1559M15GXX, P264GXX, P265GXX	COMPRESSOR FRONT VANE SECTOR - STAGE 4/5	72-32-03	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.6, 4, CFMI-TP.SM.5, CFMI-TP.SM.10	Weld, Thermal Plasma Spray	Oct. 08	

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No.	Part Number	Description	ATA Chapter	Manufacturer	Maintenance Functions	Technical Data	Major Equipment	Issue date	Remark
6	1559M74GXX, 1559M75GXX, 1559M94GXX, 1559M95GXX, 9526M64GXX, 9526M65GXX,	COMPRESSOR FRONT AND REAR VANE SECTOR - STAGE 4/5	72-32-03	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.7, .8, .9	Thermal Plasma Spray, Weld	Oct. 08	
7	1834M94GXX, P244GXX, P245GXX,	COMPRESSOR FRONT VANE SECTOR	72-32-03	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.7, .8, .9, .10	Thermal Plasma Spray, Weld	Oct. 08	
8	9978M69GXX, 9513M94GXX, 9955M43GXX, 1559M25GXX, 1559M27GXX, 1559M26GXX, 1277M90GXX, 1386M66GXX	COMPRESSOR FRONT / REAR STATOR SEAL STAGE 1-5	72-32-05	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.6, 4, CFMI-TP.SM.5, CFMI-TP.SM.7, .9, .8, .10	Vacuum Furnace, Spark Erosion Grind, Weld	Oct. 08	
9	1475M30GXX	INLET GUIDE VANE	72-32-06	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.7, .8, .9, 10	Plasma Spray	JAN. 10	
10	1358M63GXX, 1386M61GXX, 9992M65GXX	COMPRESSOR STATOR VANE SHROUDS STAGE 1	72-32-07	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.5, .7, .8, .9, .10	Thermal Plasma Spray, Weld	Oct. 08	
11	1358M63GXX, 1559M22GXX, 9992M65G04, 9994M18GXX	COMPRESSOR STATOR VANE SHROUDS STAGE 2	72-32-07	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.5, .7, .8, .9, .10	Thermal Plasma Spray, Weld	Oct. 08	
12	1277M91GXX, 1358M63GXX, 1559M23G01, G02, 9994M19GXX	COMPRESSOR STATOR VANE SHROUDS STAGE 3	72-32-07	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.5, .7, .8, .9, .10	Thermal Plasma Spray, Weld	Oct. 08	
13	1559M40GXX, 1316M51GXX, 1559M70GXX, 9528M16GXX, 1275M99GXX, 1385M68GXX, 1588M83GXX, 2091M90GXX	HPC REAR CASE	72-33-01	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.5, .7, .9, .10	Weld, Thermal Plasma Spray Heat Treat	Mar. 11	
14	9512M28GXX, 1476M28GXX, 9993M88GXX	COMPRESSOR REAR VANE SECTOR - STAGE 8	72-33-02	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.6, 4, CFMI-TP.SM.5, CFMI-TP.SM.7, .9, .8	Vacuum Furnace, Spark Erosion Grind, Weld	JAN. 10	

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15	1476M26GXX, 1476M27GXX, 1476M28GXX, 9512M26GXX, 9993M86GXX, , 9512M27GXX, 9512M28GXX, 9993M86GXX, 9993M87GXX, 9993M88GXX, 1559M16GXX,	COMPRESSOR REAR VANE SECTOR - STAGE 6/7/8	72-33-02	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.6, 4, CFMI-TP.SM.5, CFMI-TP.SM.7, .9, .8	Vacuum Furnace, Plasma Spray, Weld	JAN. 10	
16	1476M26GXX, 1559M16GXX, 9512M26GXX, 1476M27GXX, 1559M17GXX, 9512M27GXX, 1476M28GXX, 1559M18GXX, 9512M28GXX, P246GXX, P256GXX, P247GXX, P257GXX, P258GXX, P248GXX, P258GXX, P248GXX	COMPRESSOR REAR STATOR VANES STAGE 6, 7, 8	72-33-02	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.6, 4, CFMI-TP.SM.5, CFMI-TP.SM.10	Thermal Plasma Spray, Weld	Oct. 04	
17	1559M17G01-G04	COMPRESSOR REAR VANE SECTOR STAGE 07	72-33-02	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.7, .8, .9	Thermal Plasma Spray, Weld	Oct. 08	
18	1559M18G01-G04	COMPRESSOR REAR VANE SECTOR STAGE 08	72-33-02	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.7, .8, .9	Thermal Plasma Spray, Weld	Oct. 08	
19	P247GXX	COMPRESSOR REAR VANE SECTOR STAGE 07	72-33-02	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.9	Weld, Heat Treat, Thermal Plasma Spray	Oct. 08	
20	P248GXX	COMPRESSOR REAR VANE SECTOR STAGE 08	72-33-02	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.9	Weld, Heat Treat, Thermal Plasma Spray	Oct. 08	
21	9513M94GXX, 9955M43GXX, 1559M27GXX, 9513M95GXX, 9955M42GXX,	COMPRESSOR REAR STATOR SEAL STAGE 6/8, STAGE 7	72-33-03	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.6, 4, CFMI-TP.SM.5, CFMI-TP.SM.7, .9, .8, .10	Vacuum Furnace, Spark Erosion Grind, Weld	Oct. 08	

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No.	Part Number	Description	ATA Chapter	Manufacturer	Maintenance Functions	Technical Data	Major Equipment	Issue date	Remark
22	748717	HPC AIRSEALING RING STAGE 7	72-35-06	Pratt & Whitney	Inspection, Repair & Overhaul	754459	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
23	661164, 664563, 664573, 6674460, 677494, 679503, 691341, 711710, 717566, 728499, 730111, 732645, 739429, 738428, 746186, 753079, 779846-001, 779847-001, 788943-001, 808877-01, 5000094-24, 5000094-030, 5000094-043, 50000231-06, 5000231-07, 500231-039	HPC AIRSEALING RING STAGE 7	72-35-06	Pratt & Whitney	Inspection, Repair & Overhaul	770408	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
24	717578, 743488, 777778, 791318,	HPC AIRSEALING RING STAGE 8	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	754459	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
25	743489, 777779, 788279	HPC AIRSEALING RING STAGE 9	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	754459	Furnace, Spark Erosion Grinding, Weld, Thermal	JAN. 10	
26	754090, 777780, 788280	HPC AIRSEALING RING STAGE 10	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	754459	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
27	743591, 772891, 777781, 777784- 001, 782481, 782481-001, 788281, 748722	HPC AIRSEALING RING STAGE 11	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	754459	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	

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28	743592, 777782, 777782-001, 788282, 748727	HPC AIRSEALING RING STAGE 12	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	754459	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
29	001, 777783, 777783-001, -002, -003 788283,	HPC AIRSEALING RING STAGE 13	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	754459	Furnace, Spark Erosion Grinding, Weld, Thermal	JAN. 10	
30	754094, 777784, 777784-001, 788284, 664570	HPC AIRSEALING RING STAGE 14	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	754459	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
31	664578, 711378, 717578, 743488	HPC AIRSEALING RING STAGE 8	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	770408	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
32	669979, 674279, 719379, 730799	HPC AIRSEALING RING STAGE 9	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	770408	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
33	664580, 674280, 726670	HPC AIRSEALING RING STAGE 10	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	770408	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
34	664581, 714371, 770071	HPC AIRSEALING RING STAGE 11	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	770408	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
35	664582, 714372	HPC AIRSEALING RING STAGE 12	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	770408	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	

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36	664583, 726673	HPC AIRSEALING RING STAGE 13	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	770408	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
37	669674, 669274, 713474, 726674	HPC AIRSEALING RING STAGE 14	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	770408	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
38	719365, -M20, 743489, 777779, 788279	HPC DUCT STAGE 9	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	754459	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
39	754070, 754090, 777780, 788280	HPC DUCT STAGE 10	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	754459	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
40	732957, 754072, 754094, 777784, - 001, 788284, 807806, 815433- 01	HPC DUCT STAGE 15	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	754459	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
41	669969, 674269, 719365, 761055, 821288, 821441	HPC DUCT STAGE 9	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	770408	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
42	674268, 674280, 675070, 719366, 726670, 761058, 761070, 761090	HPC DUCT STAGE 10	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	770408	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
43	699302, 713431, 719373, 807805, 807806, 807906XX	HPC DUCT STAGE 15	72-35-09	Pratt & Whitney	Inspection, Repair & Overhaul	770408	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	

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44	754069	HPC DUCT STAGE 8	72-35-12	Pratt & Whitney	Inspection, Repair & Overhaul	754459	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
45	719367	HPC DUCT STAGE 11	72-35-12	Pratt & Whitney	Inspection, Repair & Overhaul	754459	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
46	719368, 747237	HPC DUCT STAGE 12	72-35-12	Pratt & Whitney	Inspection, Repair & Overhaul	754459	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
47	743588, 754071	HPC DUCT STAGE 13	72-35-12	Pratt & Whitney	Inspection, Repair & Overhaul	754459	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
48	719370, 755614, 807807	HPC DUCT STAGE 14	72-35-12	Pratt & Whitney	Inspection, Repair & Overhaul	754459	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
49	614664, 646719, 719364, 761364, 761053, 821285, 821287XX	HPC DUCT STAGE 8	72-35-12	Pratt & Whitney	Inspection, Repair & Overhaul	770408	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
50	674267, 719367, 807795	HPC DUCT STAGE 11	72-35-12	Pratt & Whitney	Inspection, Repair & Overhaul	770408	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
51	674266, 719368, 807796	HPC DUCT STAGE 12	72-35-12	Pratt & Whitney	Inspection, Repair & Overhaul	770408	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	

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52	646724, 674265, 712650, 719369, 766998, 807797	HPC DUCT STAGE 13	72-35-12	Pratt & Whitney	Inspection, Repair & Overhaul	770408	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
53	596749, 674264, 718138, 719370, 719370-001, 755614, 807807	HPC DUCT STAGE 14	72-35-12	Pratt & Whitney	Inspection, Repair & Overhaul	770408	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
54	51H270, 51H470-XX, 51H870-XX, 54H970-XX, 58H570-XX	HPC SHROUD SEGMENT - INLET	72-35-41	Pratt & Whitney	Inspect Repair Overhaul	51A357	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray, Weld	Oct. 04	
55	51H285, 51H385-XX, 53H485-XX, 53H585-XX, 58H375-XX, 58H475-XX	HPC INNER SHROUD SEGMENT ASSEMBLY - STAGE 5	72-35-42	Pratt & Whitney	Inspect Repair Overhaul	51A357	Vacuum Furnace, Weld, Spark Erosion Grind	Oct. 04	
56	51H486, 51H586-XX, 51H286-XX, 54H786-XX, 58H376-XX, 58H476-XX	HPC SHROUD SEGMENT ASSEMBLY - STAGE 6	72-35-43	Pratt & Whitney	Inspect Repair Overhaul	51A357	Vacuum Furnace, Weld, Spark Erosion Grind	Oct. 04	
57	51H287-XX, 51H387-XX, 51H487-XX, 53H687-XX, 58H377-XX, 58H477-XX	HPC SHROUD SEGMENT ASSEMBLY - STAGE 7	72-35-44	Pratt & Whitney	Inspect Repair Overhaul	51A357	Vacuum Furnace, Weld	Oct. 08	
58	674460, 5000557-01	HPT AIRSEAL STAGE 7	72-35-55	Pratt & Whitney	Inspection, Repair & Overhaul	785058, 785059, 789328	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
59	787029, -001, 805916, 796729, 803894, 808830, 808856, 808911, 814881	HPC AIRSEALING RING STAGE 7	72-35-55	Pratt & Whitney	Inspection, Repair & Overhaul	785058	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	

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60	787029, -001, 805916, 5000094-05, 5000094-021, 796729, 803894, 808830, 808856, 808911, 814881	HPC AIRSEALING RING STAGE 7	72-35-55	Pratt & Whitney	Inspection, Repair & Overhaul	785059	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
61	787029, -001, 805916, 796729, 803894, 808830, 808856, 814881	HPC AIRSEALING RING STAGE 7	72-35-55	Pratt & Whitney	Inspection, Repair & Overhaul	789328	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
62	664564	HPT AIRSEAL STAGE 8	72-35-56	Pratt & Whitney	Inspection, Repair & Overhaul	785058, 785059, 789328	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
63	777778, 791318	HPC AIRSEALING RING STAGE 8	72-35-56	Pratt & Whitney	Inspection, Repair & Overhaul	785058	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
64	777778, 791318	HPC AIRSEALING RING STAGE 8	72-35-56	Pratt & Whitney	Inspection, Repair & Overhaul	785059	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
65	777778, 791318	HPC AIRSEALING RING STAGE 8	72-35-56	Pratt & Whitney	Inspection, Repair & Overhaul	789328	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
66	54H774-XX, 54H775-XX, 54H826-XX, 54H827-XX, 54H828-XX, 54H829-XX, 54H830-XX, 54H831-XX	HPC SHROUD GUIDE	72-35-57	Pratt & Whitney	Inspect Repair Overhaul	51A357/51A750	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	

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67	748717, 77695, 77695-001, -004, -006, -007, 805327, 805917, 808873, 808876, 5000477-01	HPC AIRSEALING RING STAGE 7	72-35-57	Pratt & Whitney	Inspection, Repair & Overhaul	777210	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
68	501579-01, -02	HPC AIRSEALING RING STAGE 9	72-35-57	Pratt & Whitney	Inspection, Repair & Overhaul	785058	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
69	5001579-01, -02	HPC AIRSEALING RING STAGE 9	72-35-57	Pratt & Whitney	Inspection, Repair & Overhaul	785059	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
70	5001579-01, -02	HPC AIRSEALING RING STAGE 9	72-35-57	Pratt & Whitney	Inspection, Repair & Overhaul	789328	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
71	5001579-01, -02	HPC DUCT STAGE 9	72-35-57	Pratt & Whitney	Inspection, Repair & Overhaul	785058 / 785059	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
72	5001579-01, -02	HPC DUCT STAGE 9	72-35-57	Pratt & Whitney	Inspection, Repair & Overhaul	789328	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
73	719366, 719366M20, 664566, 5001580-02	HPC DUCT STAGE 10	72-35-58	Pratt & Whitney	Inspection, Repair & Overhaul	785058, 785059, 789328	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
74	664566, 719366	HPT AIRSEAL STAGE 10	72-35-58	Pratt & Whitney	Inspection, Repair & Overhaul	785058, 785059, 789328	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	

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75	777778, 788278, 791318	HPC AIRSEALING RING STAGE 8	72-35-58	Pratt & Whitney	Inspection, Repair & Overhaul	777210	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
76	5001580-01, -02	HPC AIRSEALING RING STAGE 10	72-35-58	Pratt & Whitney	Inspection, Repair & Overhaul	785058	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
77	5001580-01, -02	HPC AIRSEALING RING STAGE 10	72-35-58	Pratt & Whitney	Inspection, Repair & Overhaul	785059	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
78	5001580-01, -02	HPC AIRSEALING RING STAGE 10	72-35-58	Pratt & Whitney	Inspection, Repair & Overhaul	789328	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
79	5001580-01, -02	HPC DUCT STAGE 10	72-35-58	Pratt & Whitney	Inspection, Repair & Overhaul	785058 / 785059	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
80	5001580-01, -02	HPC DUCT STAGE 10	72-35-58	Pratt & Whitney	Inspection, Repair & Overhaul	789328	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
81	748722	HPT AIRSEAL STAGE 11	72-35-59	Pratt & Whitney	Inspection, Repair & Overhaul	785058, 785059, 789328	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
82	777779, 788279	HPC AIRSEALING RING STAGE 9	72-35-59	Pratt & Whitney	Inspection, Repair & Overhaul	777210	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
83	5001371-01, 5006481-01	HPC AIRSEALING RING STAGE 11	72-35-59	Pratt & Whitney	Inspection, Repair & Overhaul	785058	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	

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84	5001371-01, 5006481-01	HPC AIRSEALING RING STAGE 11	72-35-59	Pratt & Whitney	Inspection, Repair & Overhaul	785059	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
85	5006481-01	HPC AIRSEALING RING STAGE 11	72-35-59	Pratt & Whitney	Inspection, Repair & Overhaul	789328	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
86	777779, 788279	HPC DUCT STAGE 9	72-35-59	Pratt & Whitney	Inspection, Repair & Overhaul	777210	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
87	748727	HPT AIRSEAL STAGE 12	72-35-60	Pratt & Whitney	Inspection, Repair & Overhaul	785058, 785059, 789328	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
88	777780, 788280	HPC AIRSEALING RING STAGE 10	72-35-60	Pratt & Whitney	Inspection, Repair & Overhaul	777210	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
89	790622, 5001582- 01	HPC AIRSEALING RING STAGE 12	72-35-60	Pratt & Whitney	Inspection, Repair & Overhaul	785058	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
90	790622, 5001582- 01	HPC AIRSEALING RING STAGE 12	72-35-60	Pratt & Whitney	Inspection, Repair & Overhaul	785059	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
91	790622, 5001582- 01	HPC AIRSEALING RING STAGE 12	72-35-60	Pratt & Whitney	Inspection, Repair & Overhaul	789328	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	

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92	777780, 788280	HPC DUCT STAGE 10	72-35-60	Pratt & Whitney	Inspection, Repair & Overhaul	777210	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
93	664569	HPT AIRSEAL STAGE 13	72-35-61	Pratt & Whitney	Inspection, Repair & Overhaul	785058, 785059, 789328	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
94	777781, -001, 778281, 748722	HPC AIRSEALING RING STAGE 11	72-35-61	Pratt & Whitney	Inspection, Repair & Overhaul	777210	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
95	5004773-01	HPC AIRSEALING RING STAGE 13	72-35-61	Pratt & Whitney	Inspection, Repair & Overhaul	785058	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
96	5004773-01	HPC AIRSEALING RING STAGE 13	72-35-61	Pratt & Whitney	Inspection, Repair & Overhaul	785059	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
97	5004773-01	HPC AIRSEALING RING STAGE 13	72-35-61	Pratt & Whitney	Inspection, Repair & Overhaul	789328	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
98	719373, 719373M20, 719373-XXX, 719373-XXXM20, 807906, 807906M20, 664570, 755614, 807807	HPC DUCT STAGE 15	72-35-62	Pratt & Whitney	Inspection, Repair & Overhaul	785058, 785059, 789328	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	

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99	664570, 80787, 755614	HPT AIRSEAL STAGE 14	72-35-62	Pratt & Whitney	Inspection, Repair & Overhaul	785058, 785059, 789328	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
100	777782, -001, 788282, 748727	HPC AIRSEALING RING STAGE 12	72-35-62	Pratt & Whitney	Inspection, Repair & Overhaul	777210	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
101	806174, 806474, 5005174-01, -021, 5006464-01, -021	HPC AIRSEALING RING STAGE 14	72-35-62	Pratt & Whitney	Inspection, Repair & Overhaul	785058	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
102	806174, 806474, 5005174-01, -021, 5006464-01, -021	HPC AIRSEALING RING STAGE 14	72-35-62	Pratt & Whitney	Inspection, Repair & Overhaul	785059	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
103	806174, 806474, 5005174-021, 5006464-01, 5006464-021	HPC AIRSEALING RING STAGE 14	72-35-62	Pratt & Whitney	Inspection, Repair & Overhaul	789328	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
104	806174, 5005174-01, -021, 806474, 5006464-01, -021	HPC DUCT STAGE 14	72-35-62	Pratt & Whitney	Inspection, Repair & Overhaul	785058 / 785059	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
105	806474, 5006464-01, 5005174-021, 5006464-021	HPC DUCT STAGE 14	72-35-62	Pratt & Whitney	Inspection, Repair & Overhaul	789328	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
106	50S055-XX, 51H931, 52H031, 52H131-XX, 53H555-XX, 54H646-XX, 55H255-XX, 56H855-XX	HPC OUTER SHROUD SEGMENT ASSEMBLY - STAGE 5	72-35-63	Pratt & Whitney	Inspect Repair Overhaul	51A357	Vacuum Furnace, Weld, Spark Erosion Grind	Oct. 08	

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107	777782, -001, -002, -003, 788283, 804883, 664569	HPC AIRSEALING RING STAGE 13	72-35-63	Pratt & Whitney	Inspection, Repair & Overhaul	777210	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
108	1B7750-XX, 1B8370-XX, 1B7850-XX, 1B7950-XX, 1B8050-XX, 1B7751-XX, 1B7851-XX, 1B7951-XX, 1B7950-XX	HPC STATOR SEGMENT ASSEMBLY - STAGE 10/11 - DAMPED	72-35-64	Pratt & Whitney	Inspect Repair Overhaul	1A6231	Vacuum Furnace, Weld, Plate	Oct. 08	
109	51H086-XX, 51H986-XX, 53H286-XX, 54H086-XX, 54H647-XX, 58H486-XX	HPC OUTER SHROUD ASSEMBLY - STAGE 6 & 7	72-35-64	Pratt & Whitney	Inspect Repair Overhaul	51A357	Vacuum Furnace, Weld, Spark Erosion Grind	Oct. 08	
110	777784, -001, 788284, 664570	HPC AIRSEALING RING STAGE 14	72-35-64	Pratt & Whitney	Inspection, Repair & Overhaul	777210	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
111	777784, -001, 788284	HPC DUCT STAGE 14	72-35-64	Pratt & Whitney	Inspection, Repair & Overhaul	777210	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
112	1A8582-XX, 1B1272-XX, 1B1282-XX, 1B1982-XX, 1B1992-XX, 1B3572-XX, 1B3582-XX, 1B4582-XX, 1B4772-XX, 1B4782-XX	HPC STATOR SEGMENT ASSEMBLY - STAGE 12 (BORESCOPE AND NON-BORESCOPE)	72-35-65	Pratt & Whitney	Inspect Repair Overhaul	1A6231	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	JAN. 10	
113	783438M20, 821287, 821287M20	HPC DUCT STAGE 8	72-35-66	Pratt & Whitney	Inspection, Repair & Overhaul	785058, 785059, 789328	and Braze, Machining, and Blending	Jan-10	

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114	1A8583-XX, 1B3073-XX, 1B1273-XX, 1B1283-XX, 1B1873-XX, 1B1883-XX, 1B3373-XX, 1B3383-XX, 1B3473-XX, 1B3573-XX, 1B3583-XX, 1B3783-XX, 1B3973-XX, 1B4173-XX, 1B4773-XX	HPC STATOR SEGMENT ASSEMBLY - STAGE 13/14 (BORESCOPE AND NON-BORESCOPE)	72-35-66	Pratt & Whitney	Inspect Repair Overhaul	1A6231	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 08	
115	783438, 821287XX	HPC DUCT STAGE 8	72-35-66	Pratt & Whitney	Inspection, Repair & Overhaul	785058 / 785059	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
116	783438, 821287XX	HPC DUCT STAGE 8	72-35-66	Pratt & Whitney	Inspection, Repair & Overhaul	789328	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
117	1B4485-XX, 1B6875-XX, 1B6875-XX, 1B7155-XX, 1B7165-XX, 1B7185-XX, 1B7475-XX, 1B4095-XX, 1B7485-XX	HPC STATOR SEGMENT ASSEMBLY - STAGE 15/16 (BORESCOPE) AND (NON-BORESCOPE)	72-35-67	Pratt & Whitney	Inspect Repair Overhaul	1A6231	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 08	
118	719367, 807795	HPC DUCT STAGE 11	72-35-67	Pratt & Whitney	Inspection, Repair & Overhaul	785058 / 785059	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
119	719367, 807795	HPC DUCT STAGE 11	72-35-67	Pratt & Whitney	Inspection, Repair & Overhaul	789328	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	

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120	754069	HPC DUCT STAGE 9	72-35-68	Pratt & Whitney	Inspection, Repair & Overhaul	777210	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
121	719368, 790496, 807796, 807803	HPC DUCT STAGE 12	72-35-68	Pratt & Whitney	Inspection, Repair & Overhaul	785058 / 785059	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
122	790496, 807803	HPC DUCT STAGE 12	72-35-68	Pratt & Whitney	Inspection, Repair & Overhaul	789328	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
123	719367, 807795	HPC DUCT STAGE 11	72-35-69	Pratt & Whitney	Inspection, Repair & Overhaul	777210	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
124	719369, 807797	HPC DUCT STAGE 13	72-35-69	Pratt & Whitney	Inspection, Repair & Overhaul	785058 / 785059	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
125	719369, 807797	HPC DUCT STAGE 13	72-35-69	Pratt & Whitney	Inspection, Repair & Overhaul	789328	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
126	719368, 807796	HPC DUCT STAGE 12	72-35-70	Pratt & Whitney	Inspection, Repair & Overhaul	777210	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	
127	754071, 807800	HPC DUCT STAGE 13	72-35-71	Pratt & Whitney	Inspection, Repair & Overhaul	777210	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	JAN. 10	

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128	1285M67GXX, 1498M94GXX, 1784M98GXX, 9523M68GXX, 1808M56GXX, 1523M40GXX, 1359M78GXX	HPT INNER STATIONARY CDP SEAL	72-41-03	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.5, .7, .8, .9, .10	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
129	1B0871-01, 1B1918, 1B6195- 01, 1B0967, 1B4084	17TH STAGE AIRSEALING RING	72-41-03	Pratt & Whitney	Inspect Repair Overhaul	1A6231	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 08	
130	1558M92G04, 1834M52P02, 1993M20G01	COMBUSTION CASE - COMPRESSOR STATOR SUPPORT	72-41-07	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.9, .8, .10	Thermal Plasma Spray	Mar-11	
131	UL12077, UL38540, UL16874, FW14813	HP/LP TURBINE AIR NOZZLE	72-41-14	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
132	UL15995, UL38536, UL18235, UL18236, UL18282, UL27260, UL18328, UL27663	HPT INNER AIR SEAL, ASSEMBLY OF LPT SEGMENT	72-41-14	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
133	UL16000, UL38537	HPT CENTER AIR SEAL	72-41-14	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
134	1A3197, 1A8477	COMPRESSOR EXIT STATOR	72-41-20	Pratt & Whitney	Inspect Repair Overhaul	51A357	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
135	807089, 822052, 768479, 803935	TURBINE ROTOR NOZZLE AND RING ASSEMBLY	72-41-32	Pratt & Whitney	Inspect Repair Overhaul	777210, 754459	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray, Weld	Oct. 08	
136	6A1093, 6A1427	STAGE 3-4 HALF RING SEAL	72-41-33	IAE	Inspect Repair Overhaul	V2500-A1/A5/D5	Plasma Thermal Spray	Oct. 08	
137	6A3130, 6A3131, 6A3132, 6A3321- 6A3331,	HPC VARIABLE VANE LEVERS	72-41-34	IAE	Inspect Repair Overhaul	V2500-A1/A5/D5	Weld	Oct. 08	

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138	LK67746, LK84215, UL14491, UL22622	HPC SHROUD RING 3	72-41-42	Rolls Royce	Inspection, Repair & Overhaul	E-211(524)-7RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	Deleted Line 138 DER and reordered list 06/11
139	UL27248, UL20038, UL25407, UL38037, LK86891	HPC SHROUD RING ASSEMBLY, STAGE 5	72-41-42	Rolls Royce	Inspection, Repair & Overhaul	E-211(524)-7RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
140	LK67747, LK84189, UL14492, UL27893, UL38355	HPC SHROUD RING ASSEMBLY STAGE 3 & 4	72-41-42	Rolls Royce	Inspection, Repair & Overhaul	E-211(524)-7RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
141	LK61638, UL16985, FW11548	HPC INNER SHROUD RING STAGE 1	72-41-42	Rolls Royce	Inspection, Repair & Overhaul	E-211(524/535)- 7RR, -6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
142	UL24859, LK61639, UL16986, UL16987, FW11549, FW11550	HPC INNER SHROUD RING STAGE 2	72-41-42	Rolls Royce	Inspection, Repair & Overhaul	E-211(524/535)- 7RR, -6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
143	UL16988, UL18102, UL19224, UL19225	HPC SHROUD ASSEMBLY STAGE 3 AND 4	72-41-42	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
144	LK86656	HPC LINING SHROUD RING	72-41-42	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	

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145	807089, 822052, 768479, 803935	TURBINE ROTOR NOZZLE AND RING ASSEMBLY	72-41-88	Pratt & Whitney	Inspection, Repair & Overhaul	777210	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray, Weld	Oct. 08	
146	5005558-01	TURBINE AIRSEAL RING ASSEMBLY STAGE 1	72-41-98	Pratt & Whitney	Inspection, Repair & Overhaul	785058, 785059, 789328	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
147	2A1977, 2A3818	No. 4 BEARING SCAVENGE TUBE ELBOW	72-42-20	IAE	Inspection, Repair & Overhaul	V2500-A1/A5/D5	Weld, Thermal Plasma Spray	Oct. 08	
148	6A3306, 6A3932, 6A4806, 6A4447	HPC STATIC AIR SEAL ASSEMBLY	72-42-50	IAE	Inspection, Repair & Overhaul	V2500-A1/A5/D5	Braze, Weld, Heat Treat, Plasma	JAN. 10	
149	3A0108, 3A0771, 3A2493, 3A0961, 3A1566, 3A2201, 3A2202	INNER DUCT SEGMENT	72-50-24	IAE	Inspection, Repair & Overhaul	V2500-A1/A5/D5	Vacuum Furnace, Spark Erosion Grinding, Weld, Thermal Plasma Spray	Oct. 08	
150	3A0113	LPT SEAL	72-50-24	IAE	Inspection, Repair & Overhaul	V2500-A1/A5/D5	Vacuum Furnace, Spark Erosion Grinding, Weld	Oct. 08	
151	1498M93XX, 9526M20XX, 9997M76GXX, 1784M84GXX, 1808M58GXX, 2091M57GXX, 1358M36GXX, 1498M97GXX, 1523M42GXX,	HPT AFT OUTER STATIONARY SEAL	72-51-05	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.5, .7, .8, .9, .10	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
152	UL37774, UL38041, UL39129, UL39130, UL39131, UL39132	IPT SEAL SEGMENT	72-51-21	Rolls Royce	Inspection, Repair & Overhaul	E-211(524)-7RR	Weld, Thermal Plasma Spray	Oct. 08	
153	UL19740, UL23956, UL38251, UL17764, UL38252	STAGE 1 LPT SEAL SEGMENT	72-51-21	Rolls Royce	Inspection, Repair & Overhaul	E-211(524)-7RR	Vacuum Furnace, Spark Erosion Grinding	Oct. 08	

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154	UL17765, UL19494, UL20325, UL22494, UL29272, FW11056	IPT SEAL SEGMENT	72-51-21	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
155	UL10182, UL10183	SEAL, FRONT, INNER/OUTER - HP/IP BEARING SUPPORT	72-51-21	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
156	UL11516, UL27707	SEAL, SEGMENT, LPT 1	72-51-21	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
157	LK72574	SEAL, AIR OUTER-REAR HPT	72-51-22	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	Split from Line 158 correction 6/11
158	UL10180	SEAL, OUTER, LP 1 TURBINE	72-51-22	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
159	LK71691	NGV SEALING RING	72-51-22	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Mar-11	
160	706455, 717162, 727638, 728949, 811659	TURBINE AIR SEALING RING - STAGE 2	72-51-26	Pratt & Whitney	Inspect Repair Overhaul	770408	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 08	
161	773793, 796314, 796315, 5001491- 01, 5005604-01	TURBINE STATOR AIRSEAL STAGE 2	72-51-28	Pratt & Whitney	Inspect Repair Overhaul	777210	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray, Weld	Oct. 08	
162	751271, 758549, 772239, 775727, 778718, 779169, 779627, 500125- 01, -02	TURBINE AIRSEALING RING STAGE 4	72-51-41	Pratt & Whitney	Inspect Repair Overhaul	777210	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	

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						Technical Data	Major Equipment	Issue date	
163	796314, 796315, 5001491-01, 5005604-01	TURBINE RING SEGMENT ASSEMBLY - STAGE 2	72-51-41	Pratt & Whitney	Inspect Repair Overhaul	785058, 785059, 789328	Vacuum Furnace, Thermal Plasma Spray	Oct. 04	
164	UL19441, UL20543, UL17779, UL20543, UL39444	LPT SEAL SEGMENT, STAGE 2/3	72-51-51	Rolls Royce	Inspection, Repair & Overhaul	E-211(524)-7RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
165	UL15924, UL27705	SEAL, SEGMENT, ASSEMBLY OF LP 2	72-51-51	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
166	LK83760, UL27706, UL50019, UL50078	SEAL, SEGMENT, ASSEMBLY OF LP 3	72-51-51	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
167	UL11496	LPT INTERSTAGE AIR SEAL, STAGE 2 AND 3	72-51-52	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
168	UL11495	LPT INTERSTAGE AIR SEAL, STAGE 1 AND 2	72-51-52	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
169	UL15935	LPT INNER AIRSEAL STAGE 1	72-51-61	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Mar-11	
170	UL15904	LPT AIR SEAL STAGE 3	72-51-72	Rolls Royce	Inspection, Repair & Overhaul	E-211(535)-6RR	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
171	751263, 751264, 758547, 758547, 772230, 775724, 775726, 777229, 5001257-XX, 806186-xx	TURBINE AIRSEALING RING STAGE 3	72-52-13	Pratt & Whitney	Inspect Repair Overhaul	777210	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	

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No.	Part Number	Description	ATA Chapter	Manufacturer	Maintenance Functions	Revision May 17, 2011			Remark
						Technical Data	Major Equipment	Issue date	
172	53L013, 50L903, 53L044, 50L005, 50L071, 50L276, 50L278, 50L371, 50L372	HPT DUCT SUPPORT - STAGE 1	72-52-31	Pratt & Whitney	Inspect Repair Overhaul	51A750, 51A357	Weld, Heat Treat	11-May	
173	773876, 773884, 772449, 772508	TURBINE AIRSEALING RING STAGE 4	72-52-36	Pratt & Whitney	Inspect Repair Overhaul	777210	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray, Weld	Oct. 08	
174	50L734, 50L996, 50L077, 50L287, 50L678	HPT DUCT SUPPORT - STAGE 2	72-52-37	Pratt & Whitney	Inspect Repair Overhaul	51A750, 51A357	Weld, Heat Treat	Oct.04	
175	779162, 779168, 779625, 779626, 501257-XX, 806186-XX	TURBINE AIRSEALING RING STAGE 3	72-52-40	Pratt & Whitney	Inspect Repair Overhaul	777210	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 08	
176	789317	TURBINE OUTER AIRSEALING SEGMENT STAGE 03	72-52-61	Pratt & Whitney	Inspect Repair Overhaul	785058, 785059, 789328	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
177	789318	TURBINE OUTER AIRSEALING SEGMENT STAGE 04	72-52-62	Pratt & Whitney	Inspect Repair Overhaul	785058, 785059, 789328	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
178	789319	TURBINE OUTER AIRSEALING SEGMENT STAGE 05	72-52-63	Pratt & Whitney	Inspect Repair Overhaul	785058, 785059, 789328	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
179	5005697-01	TURBINE OUTER AIRSEALING SEGMENT STAGE 06	72-52-64	Pratt & Whitney	Inspect Repair Overhaul	785058, 785059, 789328	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
180	802898, 808307-01, 801883-XX, 808883-01, 795383, 799693, 802093	TURBINE SUPPORT ASSEMBLY STAGE 03	72-52-66	Pratt & Whitney	Inspect Repair Overhaul	785058, 785059, 789328	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
181	795366, 802087	3RD STAGE INNER DUCT SEGMENT	72-52-67	Pratt & Whitney	Inspect Repair Overhaul	785058, 785059, 789328	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	

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No.	Part Number	Description	ATA Chapter	Manufacturer	Maintenance Functions	Technical Data	Major Equipment	Issue date	Remark
182	5005900-01, -02, 802087, 808310-01, 5005900-01, -02	3RD STAGE OUTER DUCT SEGMENT	72-52-67	Pratt & Whitney	Inspect Repair Overhaul	785058, 785059, 789328	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 08	
183	808307-01, 802898	TURBINE SUPPORT ASSEMBLY STAGE 03	72-52-72	Pratt & Whitney	Inspection, Repair & Overhaul	785058, 785059, 789328	NDT, Heat Treat and Braze, Machining, and Blending Equipment	Jan-10	
184	1784M36GXX, 2002M69GXX, 2002M90GXX, 1523M29GXX	HPT SHROUD/LPT NOZZLE SUPPORT	72-53-02	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.9, .8, .10	Vacuum Furnace, Thermal Plasma Spray, weld	JAN. 10	
185	1319M47XX, 1499M36XX, 2002M10XX, 1523M59XX, 1808M61XX, 1957M74XX, 1957M86XX	HPT SHROUD SUPPORT HANGER	72-53-04	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.7, CFMI-TP.9, .8, .10	Vacuum Furnace, Thermal Plasma Spray, weld	Oct. 08	
186	1B5480, 8A1565-XX, 8A1897-XX, 8A2289, 8A2480, 8A2541, 8A2650, 8A2651, 8A2868	TURBINE OUTER INTER DUCT ASSEMBLY	72-53-04	Pratt & Whitney	Inspect Repair Overhaul	1A6231	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
187	305-380-107-0	LPT NOZZLE STATIONARY AIR SEAL STAGE 1	72-53-08	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.5	Vacuum Furnace, Spark Erosion Grind, Weld	Oct. 08	
188	8A1972, 8A2598, 8A2721, 8A2722, 8A2958	TURBINE INNER INTER DUCT	72-53-11	Pratt & Whitney	Inspect Repair Overhaul	1A6231	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
189	8A2035, 8A2310, 8A2725	TURBINE AIRSEALING RING ASSEMBLY	72-53-13	Pratt & Whitney	Inspect Repair Overhaul	1A6231	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 08	
190	50N260, 50N331, 50N536, 50N257, 50N332, 50N535, 51M230, 52M001	LPT INNER DUCT ASSEMBLY STAGE 3	72-53-18	Pratt & Whitney	Inspect Repair Overhaul	51A357	Weld, Heat Treat	Oct. 08	
191	50M637, 50N266, 50N382-XX, 50N529-XX	LPT INNER SEALING RING STAGE 3	72-53-19	Pratt & Whitney	Inspect Repair Overhaul	51A357	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 08	

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No.	Part Number	Description	ATA Chapter	Manufacturer	Maintenance Functions	Technical Data	Major Equipment	Issue date	Remark
192	8A1301, 8A1366, 8A1478, 8A1478, 8A2734, A8A1301, 8A1366, 8A2735, 8A3030, 8A3067, 8A3081	SHROUD SEAL SEGMENT ASSEMBLY - STAGE 3	72-53-20	Pratt & Whitney	Inspect Repair Overhaul	1A6231	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
193	50N265, 50N537	Stage 3 LPT (Inner) Sealing Ring Support Assembly	72-53-20	Pratt & Whitney	Inspect Repair Overhaul	51A357	Vacuum Furnace, Weld, Spark Erosion Grind	Oct. 08	
194	8A0529, 8A1480, 8A3031, 8A3069, 8A3082	SHROUD SEAL SEGMENT STAGE 4	72-53-21	Pratt & Whitney	Inspect Repair Overhaul	1A6231	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
195	8A0530, 8A1481, 8A2985	SHROUD SEAL SEGMENT ASSEMBLY - STAGE 5	72-53-22	Pratt & Whitney	Inspect Repair Overhaul	1A6231	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
196	8A1756, 8A2986, A8A0552, A8A1756	SHROUD SEAL SEGMENT STAGE 6	72-53-23	Pratt & Whitney	Inspect Repair Overhaul	1A6231	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
197	8A2922, 8A2924, A8A0554, A8A1757	SHROUD SEAL SEGMENT STAGE 7	72-53-24	Pratt & Whitney	Inspect Repair Overhaul	1A6231	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 08	
198	50N288,	(OUTER VANE) DUCT ASSEMBLY - STAGE 3	72-53-31	Pratt & Whitney	Inspect Repair Overhaul	51A357	Vacuum Furnace, Weld, Spark Erosion Grind	Oct. 08	
199	51M771, 52M561, 53M421, 53M676,	LPT OUTER SEAL - STAGE 3	72-53-32	Pratt & Whitney	Inspect Repair Overhaul	51A750	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 08	

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200	50N343-XX, 50N344-XX, 50N413-XX, 50N414-XX, 50N461-XX, 50N462-XX, 50N523-XX, 50N525-XX	LPT OUTER AIRSEALING RING SEGMENT STAGE 3	72-53-32	Pratt & Whitney	Inspect Repair Overhaul	51A357	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
201	51M715, 52M565, 53M423, 53M654,	LPT OUTER SEAL - STAGE 4	72-53-33	Pratt & Whitney	Inspect Repair Overhaul	51A750	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
202	50N345-XX, 50N415-XX, 50N463-XX, 50N526-XX	LPT OUTER SEAL - STAGE 4	72-53-33	Pratt & Whitney	Inspect Repair Overhaul	51A357	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
203	51M726, 52M566, 53M425, 53M655	LPT OUTER SEAL - STAGE 5	72-53-34	Pratt & Whitney	Inspect Repair Overhaul	51A750	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 08	
204	50N291-XX, 50N527-XX	LPT OUTER AIRSEALING RING SEGMENT STAGE 5	72-53-34	Pratt & Whitney	Inspect Repair Overhaul	51A357	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
205	52M251	LPT OUTER SEAL - STAGE 6	72-53-35	Pratt & Whitney	Inspect Repair Overhaul	51A750	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 08	
206	50N292-XX, 51N417-XX, 50N528-XX, 51N067-XX	LPT OUTER AIRSEALING RING SEGMENT STAGE 6	72-53-35	Pratt & Whitney	Inspect Repair Overhaul	51A357	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 04	
207	51M565	LPT OUTER SEAL - STAGE 8	72-53-48	Pratt & Whitney	Inspect Repair Overhaul	51A750	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 08	
208	51M568	LPT OUTER SEAL - STAGE 9	72-53-49	Pratt & Whitney	Inspect Repair Overhaul	51A750	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 08	

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Revision October 4, 2011									
No.	Part Number	Description	ATA Chapter	Manufacturer	Maintenance Functions	Technical Data	Major Equipment	Issue date	Remark
209	51M562, 51N418-01	LPT OUTER SEAL - STAGE 7	72-53-70	Pratt & Whitney	Inspect Repair Overhaul	51A750	Vacuum Furnace, Spark Erosion Grind, Thermal Plasma Spray	Oct. 08	
210	338-117-404-0, -406, -407, -450-0, -451-0, -452-0, -453-0, -454-0, -455-0	LPT CASE	72-54-07	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.9, .10	Vacuum Furnace, Thermal Plasma Spray, Weld, Cold Work	Mar-11	
211	301-317-410, -403, -405, -407, 301-317-308-0, 335-040-407, -501, -504, -505, 301-317-210, 335-040-601, -604, -605, -606, 336-013-303, -306, -307, -308, -802, -803, 336-014-303, -304	LPT INNER STATIONARY AIR SEAL - STAGE 2-4	72-54-09	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.6, 4, CFMI-TP.SM.5	Vacuum Furnace, Plasma Spray, Weld	Oct. 08	
212	301-317-712, 715, -718, 721, -750, -751, -752, 753-0	LPT OUTER STATIONARY AIR SEAL - STAGE 1	72-54-12	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.6, 4, CFMI-TP.SM.5	Vacuum Furnace, Spark Erosion Grind	Oct. 08	
213	301-317-813, -819, -820, -822, -825, -826, -827, -832-0	LPT OUTER STATIONARY AIR SEAL - STAGE 2	72-54-12	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.6, 4, CFMI-TP.SM.5	Vacuum Furnace, Spark Erosion Grind	Oct. 08	
214	301-317-919, -920, -921, -922, -923, -924, -927-0	LPT OUTER STATIONARY AIR SEAL - STAGE 3	72-54-12	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.6, 4, CFMI-TP.SM.5	Vacuum Furnace, Spark Erosion Grind	Oct. 08	
215	301-317-618, -619, -620, -621-0	LPT OUTER STATIONARY AIR SEAL - STAGE 4	72-54-12	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.6, 4, CFMI-TP.SM.5	Vacuum Furnace, Spark Erosion Grind	Oct. 08	
216	336-008-502, -503, -504, -505-0, 336-021-203, -204, -205, -208, -209-0, 336-007-803-0, 336-004-403-0, 337-219-901-0, 337-014-045, -047, -048, -161, -241, -301-0,	LPT OUTER STATIONARY SHROUD - STAGE 2-4	72-54-12	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.7, .8, .9	Vacuum Furnace, Spark Erosion Grind, Weld	Oct. 08	

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No.	Part Number	Description	ATA Chapter	Manufacturer	Maintenance Functions	Technical Data	Major Equipment	Issue date	Remark
217	338-061-004-0, 338-061-104-0, 338-082-403-0, 338-082-403-0, 338-112-603, - 604, -605, -704, - 705, -706, -707, - 708, -709, -803, - 804, -805, 338- 121-602-0	LPT OUTER STATIONARY SHROUD - STAGE 2-4	72-54-12	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.7, .8, .9, .10	Vacuum Furnace, Spark Erosion Grind, Weld	Oct. 08	
218	337-014-006-0, - 008-0, -010-0, - 045-0, -047-0, - 048-0, -102-0, - 103-0, -161-0, - 201-0, -241-0, - 301-0.	LPT OUTER STATIONARY SHROUD - STAGE 2-4	72-54-12	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.7, .8, .9,	Vacuum Furnace, Spark Erosion Grind, Weld	MAR 11	
219	301-321-242, - 253, -258, -259, - 270, -271-0	# 5 BEARING SUPPORT ASSY	72-56-02	CFM Int'l	Inspect Repair Overhaul	CFMI-TP.SM.5	Thermal Plasma Spray, Weld	Oct. 08	
220	2A1997-XX, 2A1997-XXX, 2A2141-XX, 2A3180-XX, 2A3329-XX, 2A3491-XX, 2A3487-XX, 2A3487-XXX, 2A3914-XX, 2A3914-XXX, 2A4086, 2A0008- XX	Stg 1 HPT Cooling Duct Assembly	72-44-50	IAE	Overhaul	IAE-V2500 A1/A5/D5	VTL/Vacumn Furnace/Plasma Spray/Weld	OCT 11	New Parts Added all approved part numbers

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Revision October 4, 2011									
No.	Part Number	Description	ATA Chapter	Manufacturer	Maintenance Functions	Technical Data	Major Equipment	Issue date	Remark
221	50K136-XX, 50K136-XXX, 50K362-XX, 50K362-XXX, 50K120, 50K137-XX, 50K137-XXX, 50K138-XX, 50K138-XXX, 50K178-XX, 50K178-XXX, 50K133-XX, 50K412-01, 50K425, 50K425-XXX, 50K428, 50K428-XXX, 50K198-XX, 50K526-XX, 50K605-XX, 50K363-XX, 50K363-XXX, 50K372-XX, 50K372-XXX, 50K373-XX, 50K373-XXX, 50K542-XX, 50K542-XXX, 50K610-XX, 50K185-XX	Stg 1 HPT Cooling Duct Assy	72-51-03	Pratt & Whitney	Overhaul	51A357, 51A750	VTL/Vacumn Furnace/Plasma Spray/Weld	OCT 11	New Parts Added all approved part numbers
222	50J036, 50J549-XX, 50J713-XX, 50J713-XXX, 50J779-XX, 50J779-XXX, 51J146-01	Diffuser Case	72-41-01	Pratt & Whitney	Inspection, Repair, Modification, & Overhaul	51A357	VTL/Vacumn Furnace/Plasma Spray/Weld	OCT 11	New Parts Added all approved part numbers

